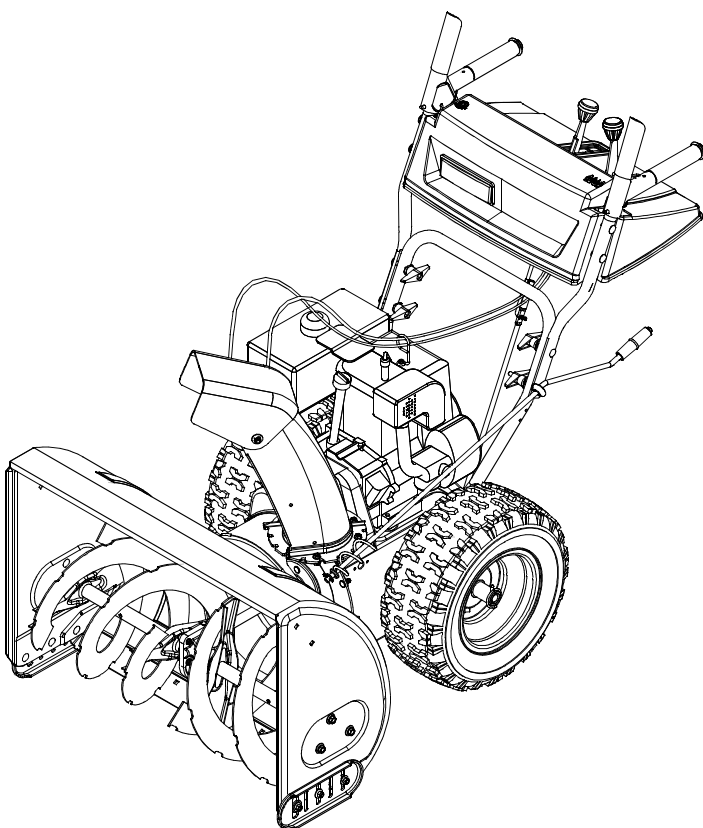




OPERATOR'S MANUAL



SNOW THROWER

MODELS

Snow Boss 550

Snow Boss 750

IMPORTANT: READ SAFETY RULES AND INSTRUCTIONS CAREFULLY

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-9722.

WHITE OUTDOOR PRODUCTS COMPANY P.O. BOX 361131 CLEVELAND, OHIO 44136-9722

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(6/00)

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FINDING MODEL NUMBER

This Operator's Manual is an important part of your new Snow Thrower. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.



Before you start assembling your new equipment, please locate the model plate on the equipment and copy the information from it in the space provided below. The information on the model plate is very important if you need help from our Customer Support Department or an authorized dealer.

- You can locate the model number by looking at the lower frame cover in the rear of your snow thrower. A sample model plate is explained below. For future reference, please copy the model number and the serial number of the equipment in the space below.

(Model Number)

(Serial Number)

WHITE OUTDOOR
PRODUCTS COMPANY
P.O. BOX 361131
CLEVELAND, OHIO 44136

Copy the model number here: _____

Copy the serial number here: _____

CALLING WARRANTY SERVICE

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call the Customer Dealer Referral Line.



Call **1- (800)-949-4483** to reach the Customer Dealer Referral Line. Please have your unit's model number and serial number ready when you call. See previous section to locate this information.

For more details about your unit, visit our website at www.whiteoutdoor.com

SECTION 1: IMPORTANT SAFE OPERATION PRACTICES



WARNING: This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol - **heed its warning.**

WARNING: Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.

DANGER: This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

Training

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.
4. Never allow adults to operate this machine without proper instruction.
5. Thrown objects can cause serious personal injury. Plan your snow throwing pattern to avoid discharge of material toward roads, bystanders and the like.
6. Keep bystanders, helpers, pets and children at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
7. Exercise caution to avoid slipping or falling, especially when operating in reverse.
5. Adjust collector housing height to clear gravel or crushed rock surfaces.
6. Disengage all clutch levers before starting the engine.
7. Never attempt to make any adjustments while engine is running, except where specifically recommended in the operator's manual.
8. Let engine and machine adjust to outdoor temperature before starting to clear snow.
9. To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - c. Never fuel machine indoors.
 - d. Never remove gas cap or add fuel while the engine is hot or running.
 - e. Allow engine to cool at least two minutes before refueling.
 - f. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to provide space for fuel expansion.
 - g. Replace gasoline cap and tighten securely.
 - h. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
 - i. Never store the machine or fuel container inside where there is an open flame, spark or pilot light (e.g. furnace, water heater, space heater, clothes dryer etc.).
 - j. Allow machine to cool at least 5 minutes before storing.

Preparation

1. Thoroughly inspect the area where the equipment is to be used. Remove all door mats, newspapers, sleds, boards, wires and other foreign objects which could be tripped over or thrown by the auger/impeller.
2. Always wear safety glasses or eye shields during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
3. Do not operate without wearing adequate winter outer garments. Do not wear jewelry, long scarves or other loose clothing which could become entangled in moving parts. Wear footwear which will improve footing on slippery surfaces.
4. Use a grounded three wire extension cord and receptacle for all units with electric start engines.

Operation

1. Do not put hands or feet near rotating parts, in the auger/impeller housing or discharge chute. Contact with the rotating parts can amputate hands and feet.
2. The auger/impeller clutch lever is a safety device. Never bypass its operation. Doing so, makes the machine unsafe and may cause personal injury.

3. The clutch levers must operate easily in both directions and automatically return to the disengaged position when released.
4. Never operate with a missing or damaged discharge chute. Keep all safety devices in place and working.
5. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
6. Do not operate machine while under the influence of alcohol or drugs.
7. Muffler and engine become hot and can cause a burn. Do not touch.
8. Exercise extreme caution when operating on or crossing gravel surfaces. Stay alert for hidden hazards or traffic.
9. Exercise caution when changing direction and while operating on slopes.
10. Plan your snow throwing pattern to avoid discharge towards windows, walls, cars etc. To avoid property damage or personal injury caused by a ricochet.
11. Never direct discharge at children, bystanders and pets or allow anyone in front of the machine.
12. Do not overload machine capacity by attempting to clear snow at too fast of a rate.
13. Never operate this machine without good visibility or light. Always be sure of your footing and keep a firm hold on the handles. Walk, never run.
14. Disengage power to the auger/impeller when transporting or not in use.
15. Never operate machine at high transport speeds on slippery surfaces. Look down and behind and use care when in reverse.
16. If the machine should start to vibrate abnormally, stop the engine, disconnect the spark plug and ground it against the engine. Inspect thoroughly for damage. Repair any damage before starting and operating.
17. Disengage all clutch levers and stop engine before you leave the operating position (behind the handles). Wait until the auger/impeller comes to a complete stop before unclogging the discharge chute, making any adjustments, or inspections.
18. Never put your hand in the discharge or collector openings. Always use a clearing tool to unclog the discharge opening.
19. Use only attachments and accessories approved by the manufacturer (e.g. wheel weights, tire chains, cabs etc.).

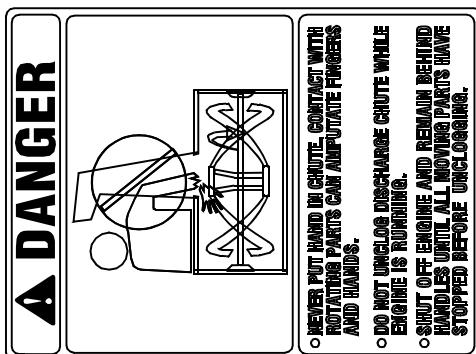
20. If situations occur which are not covered in this manual, use care and good judgment. Contact your dealer or telephone 1-800-949-4483 for assistance and the name of your nearest servicing dealer.

Maintenance And Storage

1. Never tamper with safety devices. Check their proper operation regularly.
2. Disengage all clutch levers and stop engine. Wait until the auger/impeller come to a complete stop. Disconnect the spark plug wire and ground against the engine to prevent unintended starting before cleaning, repairing, or inspecting.
3. Check bolts, and screws for proper tightness at frequent intervals to keep the machine in safe working condition. Also, visually inspect machine for any damage.
4. Do not change the engine governor setting or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
5. Snow thrower shave plates and skid shoes are subject to wear and damage. For your safety protection, frequently check all components and replace with original equipment manufacturer's (O.E.M.) parts only. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Check clutch controls periodically to verify they engage and disengage properly and adjust, if necessary. Refer to the adjustment section in this operator's manual for instructions.
7. Maintain or replace safety and instruction labels, as necessary.
8. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
9. Prior to storing, run machine a few minutes to clear snow from machine and prevent freeze up of auger/impeller.
10. Never store the machine or fuel container inside where there is an open flame, spark or pilot light such as a water heater, furnace, clothes dryer etc.
11. Always refer to the operator's manual for proper instructions on off-season storage.

Your Responsibility:

Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine. The safety labels are given below for your reference.



SECTION 2: ASSEMBLING YOUR SNOW THROWER

NOTE: Any reference in this manual to the left or right side of the snow thrower is observed from the operator's position.

Unpacking

- Remove screws from the top sides and ends of the shipping crate.
- Set panel aside to avoid tire punctures or personal injury.
- Remove and discard plastic bag that covers unit.
- Remove any loose parts included with unit (i.e., Operator's Manual, etc).
- Roll unit out of crate.

Loose Parts

The augers are secured to the auger shaft with two shear bolts and hex lock nuts. If you hit a foreign object or ice jam, the snow thrower is designed so that the bolts may shear. Two replacement shear bolts and nuts are provided for your convenience. Store in a safe place until needed. See Figure 1.

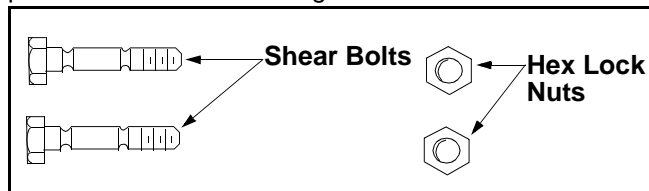


Figure 1

Assembly



WARNING: Disconnect the spark plug wire and ground it against the engine to prevent unintended starting.

- Remove the **lower** two plastic wing knobs, cupped washers and carriage bolt (eyebolt on the left side) from the lower handle. See Figure 2.

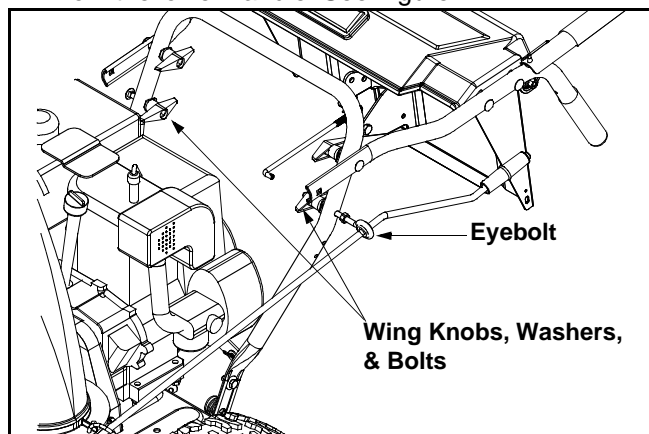


Figure 2

- Raise the upper handle assembly until it locks over the lower handle.
- Look at the lower rear of snow thrower frame to be sure both cables are aligned with cable roller guides.
- Secure the upper handle and lower handle with the two plastic wing knobs, cupped washers and carriage bolt (eyebolt on the left side) previously removed. See Figure 3.

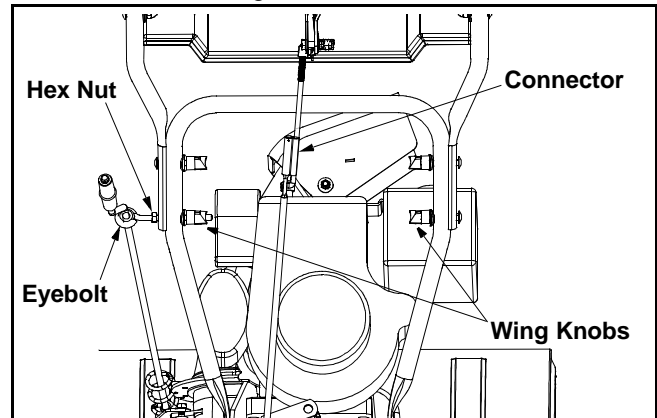


Figure 3

- Adjust the eyebolt on the chute directional control so the rod does not come into contact with the engine by moving the hex nut against the handle (if necessary). Retighten the wing nut to secure the directional control in this position.
- Slide the shift rod connector down over the end of the lower shift rod. Tap the connector until it **locks** on the lower shift rod. See Figure 3.

NOTE: If the connector is not properly assembled, the shift rod will pivot and you will not be able to change speeds or change directions.

- If not already attached, slip the cables that run from the handle panel to the chute into the cable guide located on top of the engine. See Figure 4.

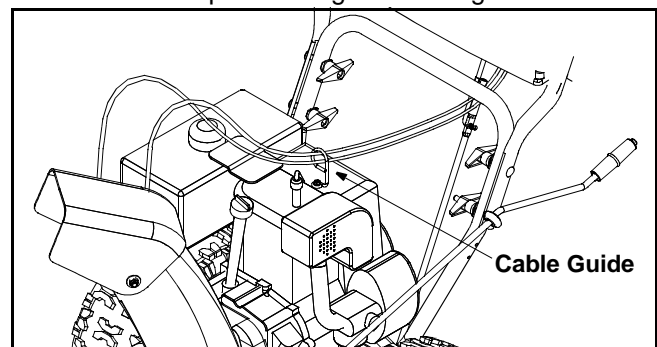


Figure 4

- Unwrap the headlight wire, which is attached to the headlight beneath the handle panel.

- Wind the headlight wire around the right handle until excess slack is removed.
- Plug the wire from the headlight into the wire lead coming from the right side of the engine, beneath the fuel tank.

Final Adjustments

Auger Control Adjustment

Check the adjustment of the auger control as follows:

- Push forward on the auger control until the small rubber bumper contacts the upper handle. There should be slack in the cable. See Figure 5.
- Release the auger control. The cable should be straight. Make certain you can depress the auger control against the left handle completely.

If adjustment is necessary, proceed as follows:

- Loosen the jam nut and thread the cable in (for less slack) or out (for more slack) as necessary. See Figure 5.
- Recheck the adjustment before retightening the jam nut against the cable.

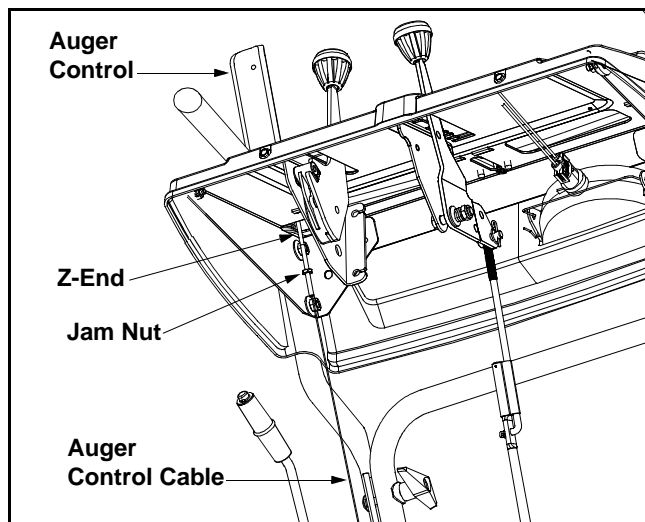


Figure 5

Skid Shoe Adjustment

The space between the shave plate and the ground can be adjusted by repositioning the skid shoes found on either side of the snow thrower's auger housing. For close snow removal, place skid shoes in the low position. Use middle or high position when area to be cleared is uneven. See Figure 6.

IMPORTANT: It is NOT recommended that this snow thrower be operated on a gravel surface, as loose stones can be easily picked up and thrown by the machine. If you must operate on a gravel surface, ALWAYS adjust the skid shoes into the HIGH position to allow the shave plate maximum clearance.

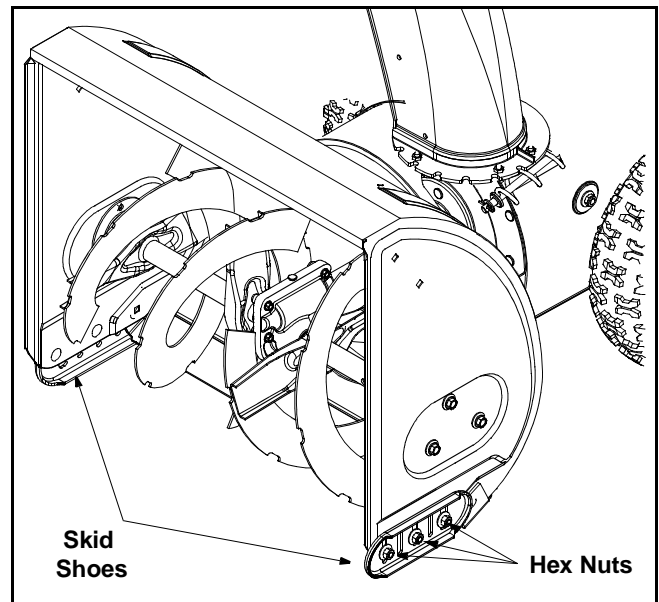


Figure 6

Adjust skid shoes as follows:

- Loosen, but do NOT remove, the three hex nuts which fasten the skid shoe to the auger housing.
- Raise or lower the skid shoe to desired position.

NOTE: Make certain the entire base of both skid shoes are against the ground to avoid uneven wear on the skid shoes. When one side does wear out, the skid shoes are reversible.

- Retighten the hex nuts loosened earlier.
- Repeat this adjustment on the skid shoe found on the opposite side of the snow thrower.

Tire Pressure

The tires are overinflated for shipping purposes.

- Check tire pressure, by referring to tire sidewalls for recommended tire pressure.

NOTE: If the tire pressure is not equal in both tires, the unit may pull to one side or the other.



WARNING: Maximum tire pressure under any circumstance is 30 psi. Equal tire pressure should be maintained at all times. Excessive pressure (over 30 psi) when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury.

Traction Control and Shift Lever Adjustment

To check the adjustment of the traction control and shift lever, proceed as follows:

- Move the shift lever into sixth (6) position.
 - a. With the traction control (refer to Figure 7) released, gently push the snow thrower forward, then pull it back. Disregarding the overall weight of the snow thrower, the machine should otherwise move freely.

- b. Engage the traction control and attempt to move the machine both forward and rearward. You should experience resistance as the wheels should not be turning.
- Move the shift lever into the fast reverse (R2) position and repeat the previous steps (a & b).

If you experienced resistance either when repositioning the shift lever from 6 to R2 or when attempting to move the machine forward or rearward with the traction control released, your snow thrower's traction control is in need of adjustment and you should NOT operate the machine before completing the adjustment as follows:

- Loosen the jam nut on the traction control cable and UNTHREAD the cable one full turn.
- Recheck the adjustment.

- Retighten the jam nut to secure the cable when correct adjustment is reached.

If the machine can be moved freely both forward and rearward when the traction control fully depressed, proceed as follows:

- Loosen the jam nut on the traction drive cable and THREAD the cable in one full turn.
- Recheck the adjustment and repeat adjustment as necessary.
- Retighten the jam nut to secure the cable when correct adjustment is reached.

NOTE: If you are uncertain that you have reached the correct adjustment, refer to Traction Control Adjustment in Making Adjustments Section.

SECTION 3: KNOW YOUR SNOW THROWER

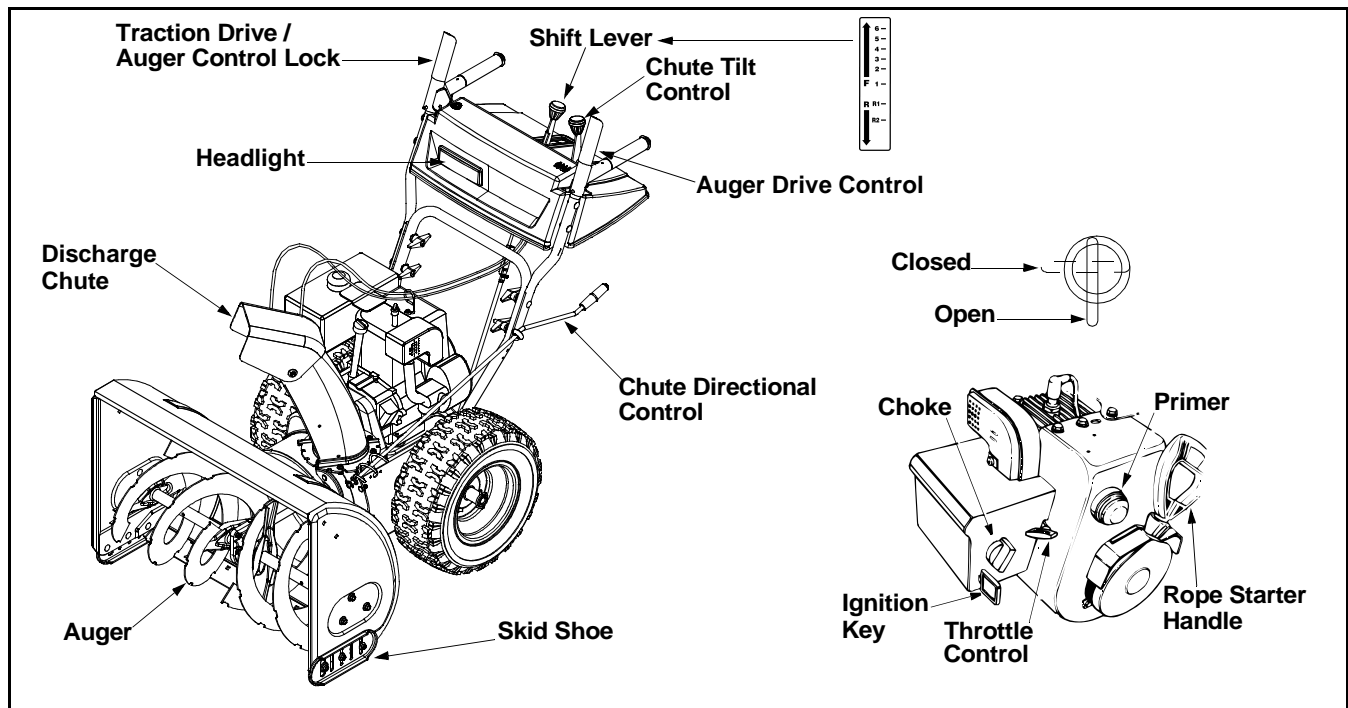


Figure 7



WARNING: Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Traction Control / Auger Control Lock

The traction control is located on the right handle. Squeeze the traction control to engage the wheel drive. Release to stop. See Figure 7.

This same lever also locks the auger control so you can turn the chute directional control without interrupting the snow throwing process. If the auger control is engaged along with the traction control, the

operator can release the auger control (on the left handle) and the augers will remain engaged. Release the traction control to stop both the augers and wheel drive (auger control must also be released).

IMPORTANT: Always release tractional control before changing speeds.

Auger Drive Control

The auger drive control is located on the left handle. Squeeze the control grip to engage the augers. Release to stop the snow throwing action. (Traction control must also be released.) See Figure 7.

Shift Lever

The shift lever is located in the center of the handle panel and is used to determine both ground speed and direction of travel. It can be moved into any of eight positions. See Figure 7.

Forward

Your snow thrower has six forward (F) speeds. Position number one (1) is the slowest. Position number six (6) is the fastest.

Reverse

Your snow thrower has two reverse (R) speeds. R1 is the slower, while R2 is the faster of the two.

IMPORTANT: Always release tractional control before changing speeds.

Chute Directional Control

The chute directional control is located on left side of the snow thrower. See Figure 7.

To change the direction in which snow is thrown, turn chute directional control as follows:

- Crank clockwise to discharge to the left.
- Crank counterclockwise to discharge to the right.

Chute Tilt Control

The distance snow is thrown can be adjusted by

adjusting the angle of the chute assembly. Move the chute tilt control forward to decrease the distance and toward the rear to increase the distance. See Figure 7.

Headlight

The headlight is on whenever the engine is running.

Skid Shoe

The position of the skid shoe is determined by the condition of the ground from where snow has to be removed. See Figure 7.

Safety Ignition Key

The ignition key must be inserted in the switch before the unit will start. Remove the ignition key when snow thrower is not in use. See Figure 7.

Throttle Control

The throttle control is located on the engine. It regulates the speed of the engine. See Figure 7.

Fuel Shut-Off Valve (If Equipped)

The fuel shut-off valve, located under fuel tank, control fuel flow from tank. See Figure 7.

SECTION 4: OPERATING YOUR SNOW THROWER

Before Starting



WARNING: Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Gas And Oil Fill-up

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your snow thrower. **Read instructions carefully.**



WARNING: Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes and other sources of ignition.

- A plastic **cup** is provided inside the fuel fill opening on the fuel tank. Remove and discard this cup before filling up the tank. Use the separate fuel tank cap to close after fill-up.

To Start Engine

NOTE: If unit shows any sign of motion (drive or augers) with the clutch grips disengaged, shut engine off immediately. Readjust as instructed in the Final Adjustments in the Assembly Section.

- Attach spark plug wire to spark plug. Make certain the metal loop on end of the spark plug wire (inside the boot) is fastened securely over the metal tip on the spark plug.
- Make certain the fuel cutoff valve is in the OPEN (vertical position). See Figure 7.
- Make certain the auger and drive clutch levers are in the disengaged (released) position.
- Move throttle control up to FAST position. Insert ignition key into slot. See Figure 7. Be certain it snaps into place. **Do not turn key.**

NOTE: Engine will not start unless ignition key is inserted into ignition slot in carburetor cover.

Electric Starter (If Equipped)



WARNING: The electric starter is equipped with a grounded three-wire power cord and plug and is designed to operate on 120 volt AC household current. It must be used with a properly grounded three-prong receptacle at all times to avoid the possibility of electric shock. Follow all instructions carefully prior to operating the electric starter.

- Determine that your house wiring is a three-wire grounded system. Ask a licensed electrician if you are not certain.
- If your house wiring system is not a three-wire grounded system, do not use this electric starter under any conditions.
- If your home electrical system is grounded, but a three-hole receptacle is not available, one should be installed by a licensed electrician before using the electric starter.
- If you have a grounded three-prong receptacle, proceed as follows:
- Rotate choke knob to OFF position and do not prime engine.
- Connect power cord to switch box on engine. Plug the other end of power cord into a three-hole, grounded 120 volt AC receptacle.
- Push starter button on top of the engine to crank engine. As you crank the engine, move choke knob to FULL choke position.
- When engine starts, release starter button, and move choke gradually to OFF. If engine falters, move choke immediately to FULL and then gradually to OFF.
- When disconnecting the power cord, always unplug from the three-prong receptacle first and then from the snow thrower.

Recoil Starter

- Rotate choke knob to FULL choke position (cold engine start). If engine is warm, place choke in OFF position instead of FULL.
- Push primer button two or three times. If engine is warm, push primer button once only.

NOTE: Always cover vent hole in primer button when pushing. Additional priming may be necessary for first start if temperature is below 15°F.

- Grasp starter handle and pull rope out slowly, until it pulls slightly harder. Let rope rewind slowly.
- Pull starter handle rapidly. Do not allow handle to snap back. Allow it to rewind slowly while keeping a firm hold on the starter handle.
- Repeat the previous steps until engine starts.

To Stop Engine

- Run engine for a few minutes before stopping to help dry off any moisture on the engine.
- To help prevent possible freeze-up of starter, proceed as follows.

Electric Starter:

- Connect power cord to switch box on engine, then to 120 volt AC receptacle. With the engine running, push starter button and spin the starter for several seconds. The unusual sound made by spinning the starter will not harm engine or starter. Disconnect the power cord from receptacle first, and then from switch box.

Recoil Starter

- With engine running, pull starter rope with a rapid, continuous full arm stroke three or four times. Pulling the starter rope will produce a loud clattering sound, which is not harmful to the engine or starter.
- Move throttle control to “stop” or “off” position.
- Remove ignition key. Do not turn key. Disconnect the spark plug wire from the spark plug to prevent accidental starting while equipment is unattended.

NOTE: Keep it in a safe place. Engine will not start without ignition key.

- Wipe all snow and moisture from the carburetor cover in the area of the control levers. Also, move control levers back and forth several times.

To Engage Drive

- With the engine running near top speed, move shift lever into one of the six FORWARD positions or two REVERSE positions. Select a speed appropriate for the snow conditions that exist.

NOTE: Use slower speeds until you are familiar with the operation of the snow thrower.

- Squeeze the traction control against the right handle and the snow thrower will move. Release it and the drive motion will stop.

IMPORTANT: NEVER move shift lever without first releasing the traction control. Doing so will cause premature wear to drive system's friction wheel rubber.

To Engage Augers

To engage the augers and start the snow throwing action, squeeze the auger control against the left handle.

To disengage power to the augers, release both the auger control and the traction control, if engaged.

Tire Chains (If Equipped)

Tire chains should be used whenever extra traction is needed.

Operating Tips

NOTE: Allow the engine to warm up for a few minutes as the engine will not develop full power until it reaches operating temperature.



WARNING: Muffle, engine, and surrounding areas become hot and can cause a burn. Do not touch.

- Set the skid shoes 1/4" below the shave plate for normal usage. The skid shoes may be adjusted

upward (to lower the shave plate) for hard-packed snow. Adjust downward (to raise the shave plate) when using on gravel or crushed rock.

- For most efficient snow removal, remove snow immediately after it falls.
- Discharge snow downwind whenever possible and slightly overlap each previous cleared path.
- Follow the precautions found under the heading To Stop Engine to prevent possible freeze-up.
- Clean the snow thrower thoroughly after each use.

SECTION 5: MAKING ADJUSTMENTS



WARNING: NEVER attempt to make any adjustments while the engine is running, except where specified in the operator's manual.

Chute Assembly Adjustment

The distance snow is thrown can be adjusted by adjusting the angle of the chute assembly. Refer to the Chute Tilt Control in the Know Your Snow Thrower Section.

Chute Directional Control And Support Bracket Adjustment

If the spiral at the base of the chute directional control is not fully engaging with the notches in the lower chute assembly, the support bracket can be adjusted inward or outward as follows:

- Loosen, but do NOT remove the two hex nuts which secure the chute directional control support bracket to the snow thrower housing. See Figure 8.

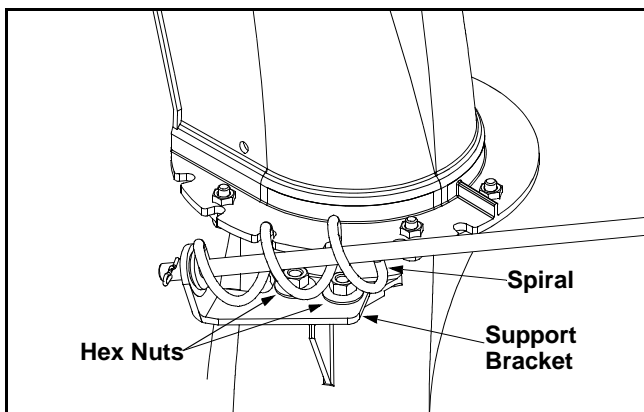


Figure 8

- Adjust the support bracket inward or outward so that the spiral is fully engaged in the notches on the chute before retightening the hex nuts.

Skid Shoe Adjustment

The space between the shave plate and the ground can be adjusted by raising or lowering the skid shoes. Refer to Skid Shoe Adjustment in the Assembly Section.

Auger Control Adjustment

Refer to the information found under Final Adjustments in the Assembly Section to adjust the auger control.

Traction Control Adjustment

Refer to the information found under Final Adjustments in the Assembly Section to adjust the traction control. If you are uncertain that you have reached the correct adjustment, proceed as follows:



WARNING: Drain the gasoline out of your snow thrower's engine or place a piece of plastic film under the gas cap to avoid spillage BEFORE beginning to perform this adjustment.

- Tip the snow thrower forward, allowing it to rest on the auger housing.
- Remove the frame cover underneath the snow thrower by removing six self-tapping screws.

With the traction control released, there must be clearance between the friction wheel and the drive plate in all positions of the shift lever.

With the traction control engaged, the friction wheel must contact the drive plate. See Figure 9.

If adjustment is necessary:

- Loosen the jam nut on the traction drive cable and thread the cable in or out as necessary.
- Retighten the jam nut to secure the cable when correct adjustment is reached.
- Reassemble the frame cover.

NOTE: If you placed plastic film under the gas cap, be certain to remove it before operating the snow thrower.

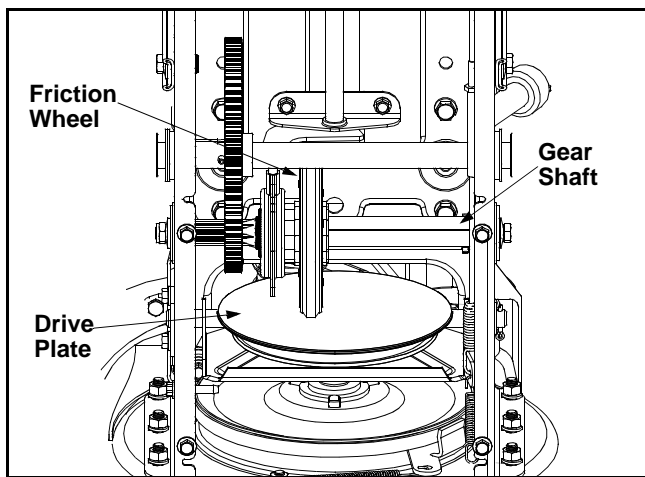


Figure 9

Shift Rod Adjustment

To adjust the shift rod, proceed as follows:

- Remove the hairpin clip and slide the connector up to separate the upper shift rod from the lower shift rod. See Figure 10.

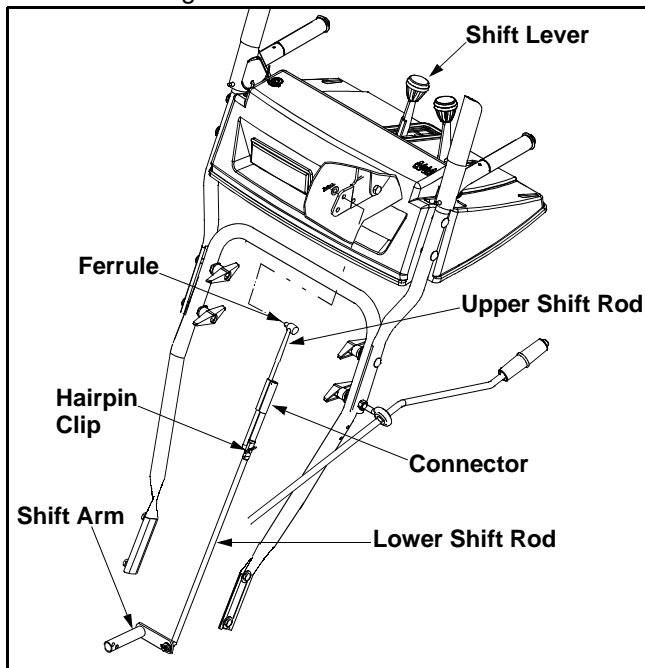


Figure 10

- Place shift lever in sixth (6) position.
- Rotate the shift arm counterclockwise (from the operator's position) as far as it will go.

- Thread the upper shift rod downward until the elbow on its lower end aligns with the hole found in the lower shift rod.
- Reconnect the upper shift rod to the lower shift rod by reinserting the hairpin clip removed earlier and sliding the connector back down into place.

IMPORTANT: Make certain to check for correct adjustment of the shift rod as instructed under Final Adjustments in the Assembly Section, before operating the snow thrower.

Drive Wheels

The wheels may be adjusted for two different methods of operation. The adjustment is made by placing the click pins in one of two different holes on the right side of the unit. See Figure 11.

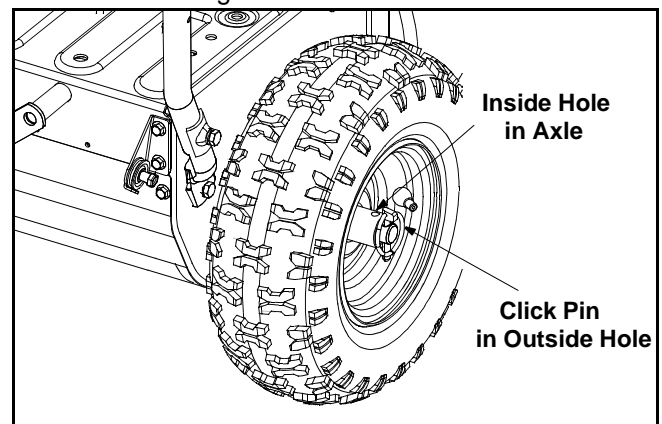


Figure 11

One Wheel Driving: Insert the click pin only through the outside hole of the axle (NOT the rim) on the right side of the snow thrower. This position gives power drive to the left wheel only, making the unit easier to maneuver.

Both Wheels Driving: Insert the click pin through the hole in the hub of the rim and the INSIDE hole on the snow thrower's right axle. This position is good for heavy snow as there is power drive in both wheels.

IMPORTANT: NEVER operate the snow thrower with the click pin inserted through both the RIM and the OUTSIDE HOLE in the axle. Doing so can result in serious damage to the drive system.

SECTION 6: MAINTAINING YOUR SNOW THROWER



WARNING: Before lubricating, repairing, or inspecting, disengage all clutch levers and stop engine. Wait until all moving parts have come to a complete stop. Disconnect spark plug wire and ground it against the engine to prevent unintended starting.

Lubrication

Wheels

- Oil or spray lubricant into plastic wheel bearings inside the wheel hubs at least once a season. Remove wheels, clean and coat axles with a multi-purpose automotive grease. See Figure 12.

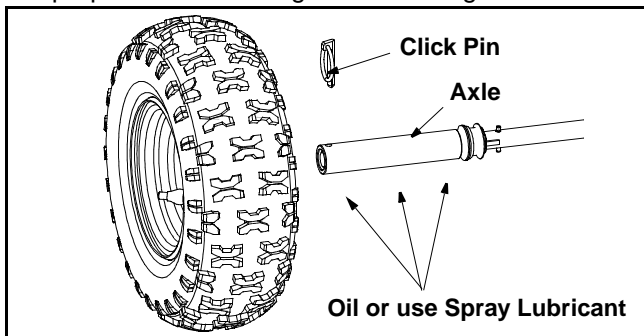


Figure 12

Auger Shaft

- At least once a season, remove the shear bolts on the auger shaft. Oil or spray lubricant inside and on the plastic bearings on the shaft. See Figure 13.

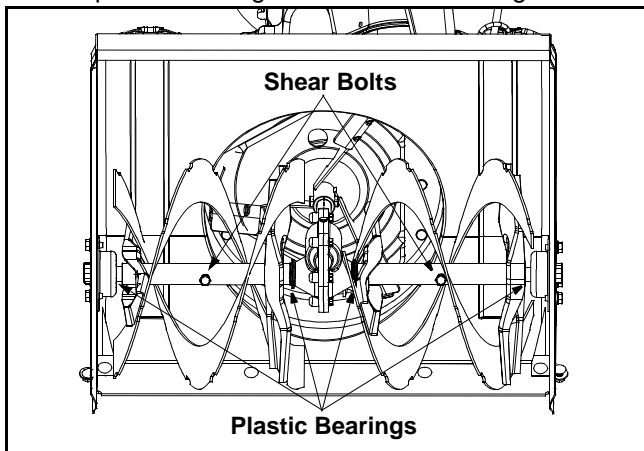


Figure 13

Gear Shaft

Lubricate the gear shaft with 6-n-1 grease at least once a season or after every 25 hours of operation (available at auto parts stores or order part number 737-0170). Refer to Figure 9.

Gear Case

The gear case is equipped with a grease fitting on the left housing and should be lubricated with Shell Alvania grease EPR00, part number 737-0168 every 25 hours. See Figure 14.

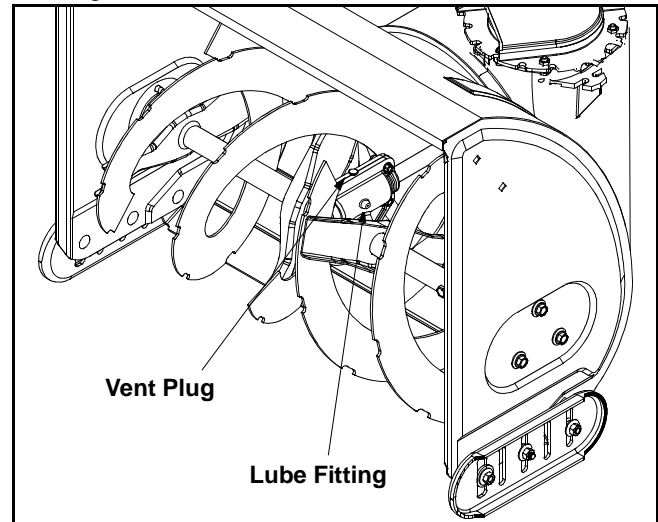


Figure 14

IMPORTANT: Do not overfill the gear case. Damage to the seals could result. Be sure the vent plug is free of grease in order to relieve pressure.

Drive and Shifting Mechanism

At least once a season or after every 25 hours of operation, remove rear cover. Lubricate any chains, sprockets, gears, bearings, shafts, and shifting mechanism at least once a season. Use engine oil or a spray lubricant. **Avoid getting oil on rubber friction wheel and aluminum drive plate.** Refer to Figure 9.

Chute Directional Control

The spiral on the end of the chute directional control and the base of the discharge chute itself should be lubed with multi-purpose automotive grease once a season. See Figure 15.

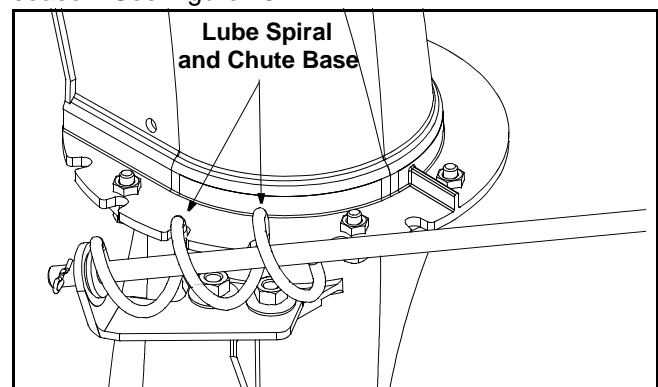


Figure 15

Traction Control / Auger Control Lock

The cams on the ends of the control rods which interlock the traction drive and auger drive controls must be lubricated at least once a season or every 25 hours of operation. The cams can be accessed beneath the handle panel. Use a multi-purpose automotive grease.

Engine

Refer to the separate engine manual packed with your unit for all engine lubrication instructions.

IMPORTANT: When following instructions in separate engine manual for draining oil, be sure to protect frame to avoid oil dripping onto transmission parts.

SECTION 7: SERVICE



WARNING: Before servicing, repairing, or inspecting, disengage all clutch levers and stop engine. Wait until all moving parts have come to a complete stop. Disconnect spark plug wire and ground it against the engine to prevent unintended starting.

Engine

Refer to the separate engine manual packed with your unit for all engine related maintenance procedures.

Augers

- The augers are secured to the spiral shaft with two shear bolts and hex lock nuts. If you hit a hard foreign object or ice jam, the snow thrower is designed so that the bolts may shear. Refer to Figure 13.
- If the augers will not turn, check to see if the bolts have sheared. Replacement shear bolts and hex lock nuts have been provided with the snow thrower. When replacing bolts, spray an oil lubricant into shaft before inserting new bolts.

IMPORTANT: NEVER replace the auger shear bolts with standard hex bolts. Any damage to the auger gearbox or other components as a result of doing so will NOT be covered by your snow thrower's warranty.

Shave Plate and Skid Shoes

The shave plate and skid shoes on the bottom of the snow thrower are subject to wear. They should be checked periodically and replaced when necessary. To remove the skid shoes, proceed as follows:

- Remove the six carriage bolts, bell washers, and hex nuts which attach them to the snow thrower.
- Reassemble new skid shoes with the six carriage bolts, bell washers (cupped side goes against skid shoes) and hex nuts. Make certain the skid shoes are adjusted to be level.

To remove shave plate, remove the carriage bolts, bell washers, and hex nuts which attach it to the snow thrower housing. Reassemble new shave plate, making sure heads of the carriage bolts are to the inside of the housing. Tighten securely.

Belt Removal And Replacement

Auger Belt

- Remove the plastic belt cover by removing the two self-tapping screws. See Figure 16.
- Drain the gasoline from the snow thrower.

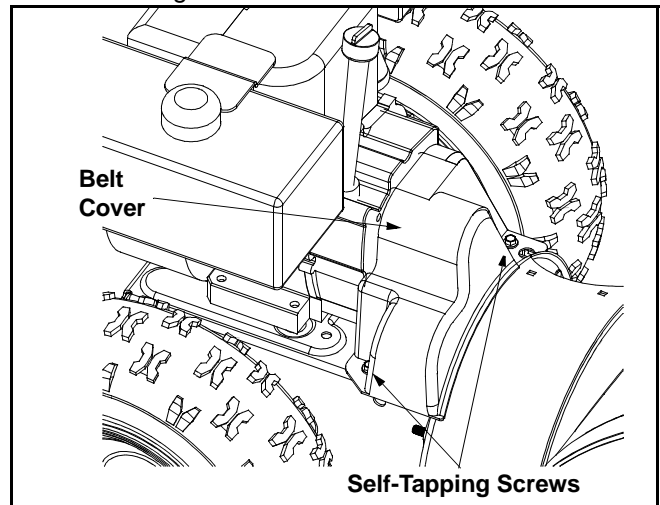


Figure 16

- Tip the snow thrower forward so that it rests on its auger housing and remove six self-tapping screws from the frame cover underneath the snow thrower.
- Roll the belt off the engine pulley. See Figure 17.

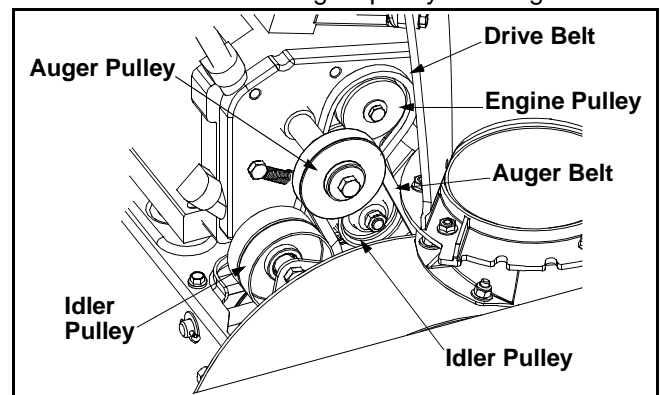


Figure 17

- Unhook the idler spring from the hex bolt on the auger housing. See Figure 18.
- Back out the stop bolt until the support bracket rests on the auger pulley.

NOTE: Loosening the six nuts that connect the frame to the auger housing may aid in belt removal.

- Lift the auger belt from the auger pulley, and slip belt between the support bracket and the auger pulley. See Figure 18.
- Replace the auger drive belt by following instructions in reverse order.

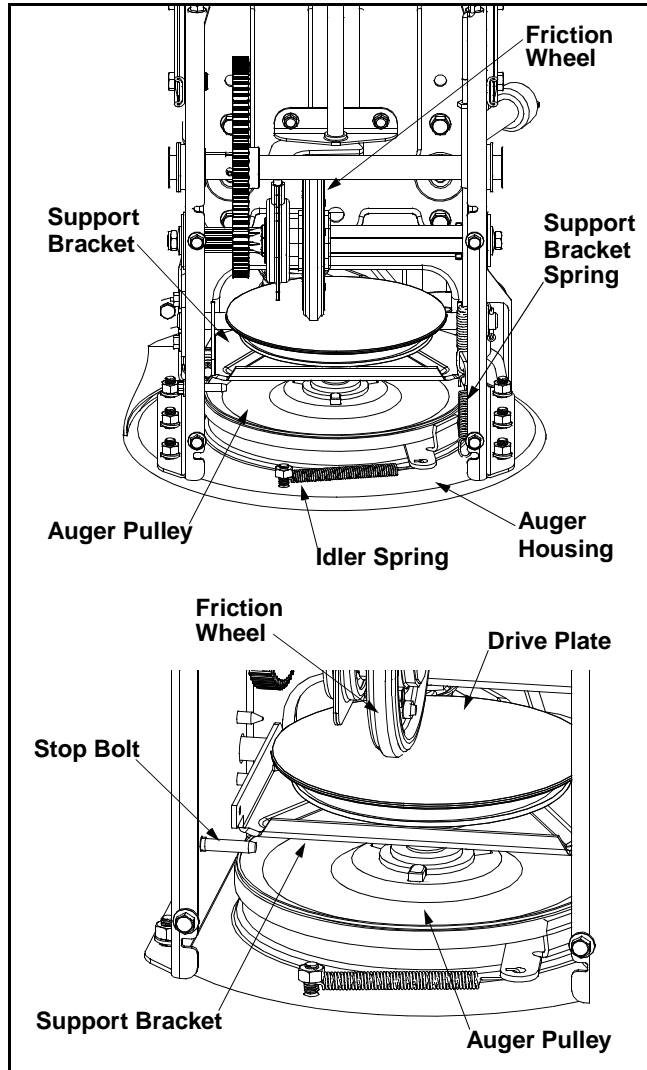


Figure 18

Drive Belt

- Follow the first four steps of the instructions for servicing the auger belt.
- Pull idler pulley up and lift belt off engine pulley and friction wheel disc. See Figure 17.
- Back out the stop bolt until the support bracket rests on the auger pulley. See Figure 18.
- Slip belt between friction wheel and friction wheel disc. Remove and replace belt.
- Reassemble following the instructions in reverse order.

NOTE: The support bracket must rest on the stop bolt after the new belt has been assembled. See Figure 18.

Servicing Friction Wheel Rubber

The rubber on the friction wheel is subject to wear and should be checked after 25 hours of operation, and periodically thereafter. Replace the friction wheel rubber if any signs of wear or cracking are found.

- Drain the gasoline from the snow thrower.
- Tip the snow thrower up and forward, so that it rests on the housing. See Figure 19.

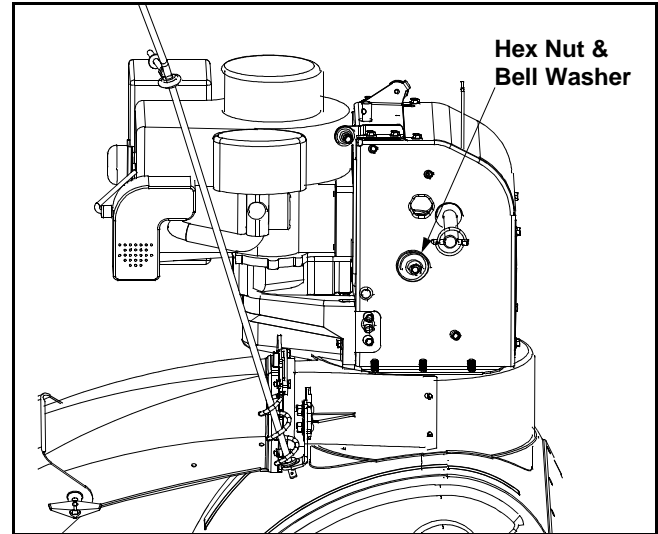


Figure 19

- Remove six self-tapping screws from the frame cover underneath the snow thrower.
- Remove the click pins which secure the wheels, and remove the wheels from the axle.
- Using a 7/8" wrench to hold the shaft, loosen, but do not completely remove, the hex nut and bell washer on the left end of gear shaft.
- Lightly tap the hex nut to dislodge the ball bearing from the right side of frame before removing the hex nut and bell washer from left end of shaft.
- Move the gear shaft to the right and slide the friction wheel assembly from the shaft.
- Remove the six screws from the friction wheel assembly (three from each side). Remove the friction wheel rubber from between the friction wheel plates. See Figure 20.

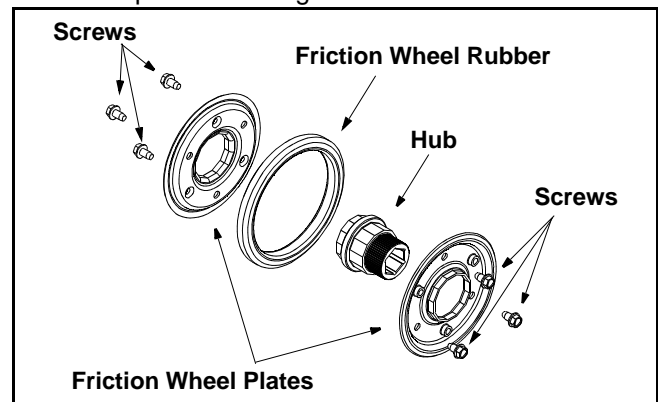


Figure 20

- Reassemble new friction wheel rubber to the friction wheel plates and hub, tightening the six screws in rotation and with equal force.
- Position the friction wheel assembly up onto the pin of the shift rod assembly, and slide the shaft through the assembly. Reassemble in reverse order.

Off-season Storage



WARNING: Never store the machine or fuel container indoors where there is an open flame, spark, or pilot light such as on water heater, furnace, clothes dryer, or other gas appliance.



WARNING: Drain fuel into an approved container outdoors, away from an open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes, and other sources of ignition prior to draining fuel. Fuel left in engine for extended periods deteriorates and will cause starting problems.

If unit is to be stored over 30 days, prepare for storage as follows:

- Remove gasoline from carburetor and fuel tank to prevent gum deposits from forming on these parts and causing possible malfunction of engine.
- Run engine until fuel tank is empty and engine stops due to lack of fuel.
- Drain carburetor by pressing upward on bowl drain, located below the carburetor cover.

NOTE: *Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Do not drain carburetor if using fuel stabilizer.*

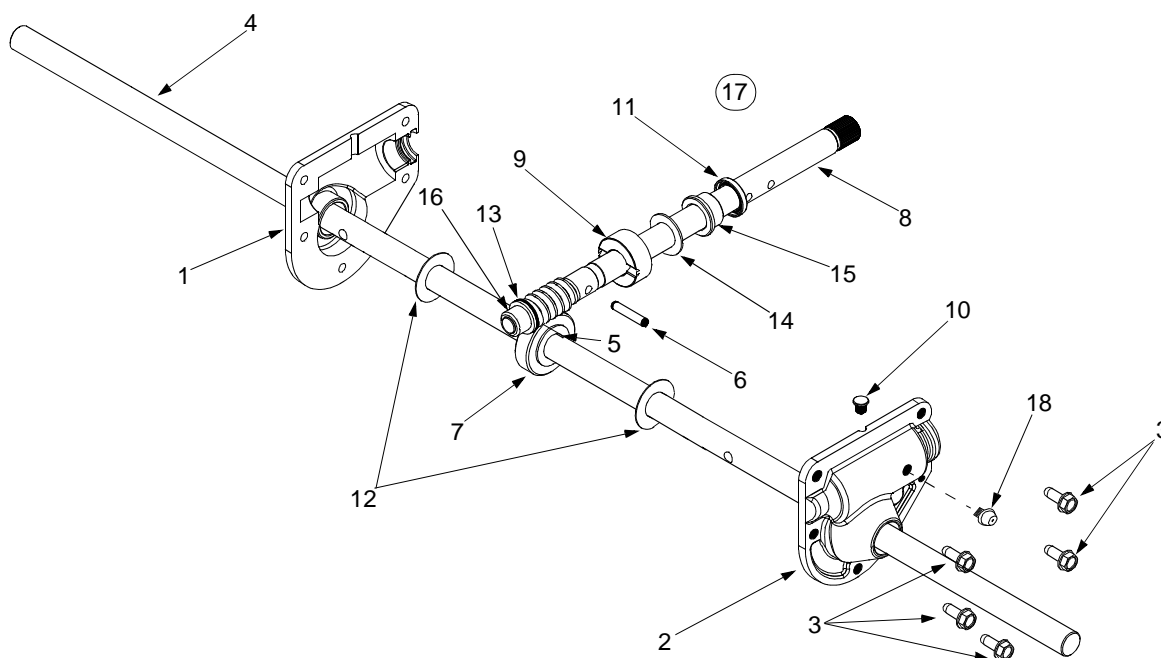
- Wipe equipment with an oiled rag to prevent rust.
- Remove spark plug and pour one ounce of engine oil through spark plug hole into cylinder. Cover spark plug hole with rag. Crank engine several times to distribute oil. Replace spark plug.
- Follow the lubrication recommendations found in the Maintenance Section.
- Always store the snow thrower in a clean, dry area.

NOTE: *When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rust proof the equipment. Using a light oil or silicone, coat the equipment, especially any chains, springs, bearings and cables.*

SECTION 8: TROUBLESHOOTING

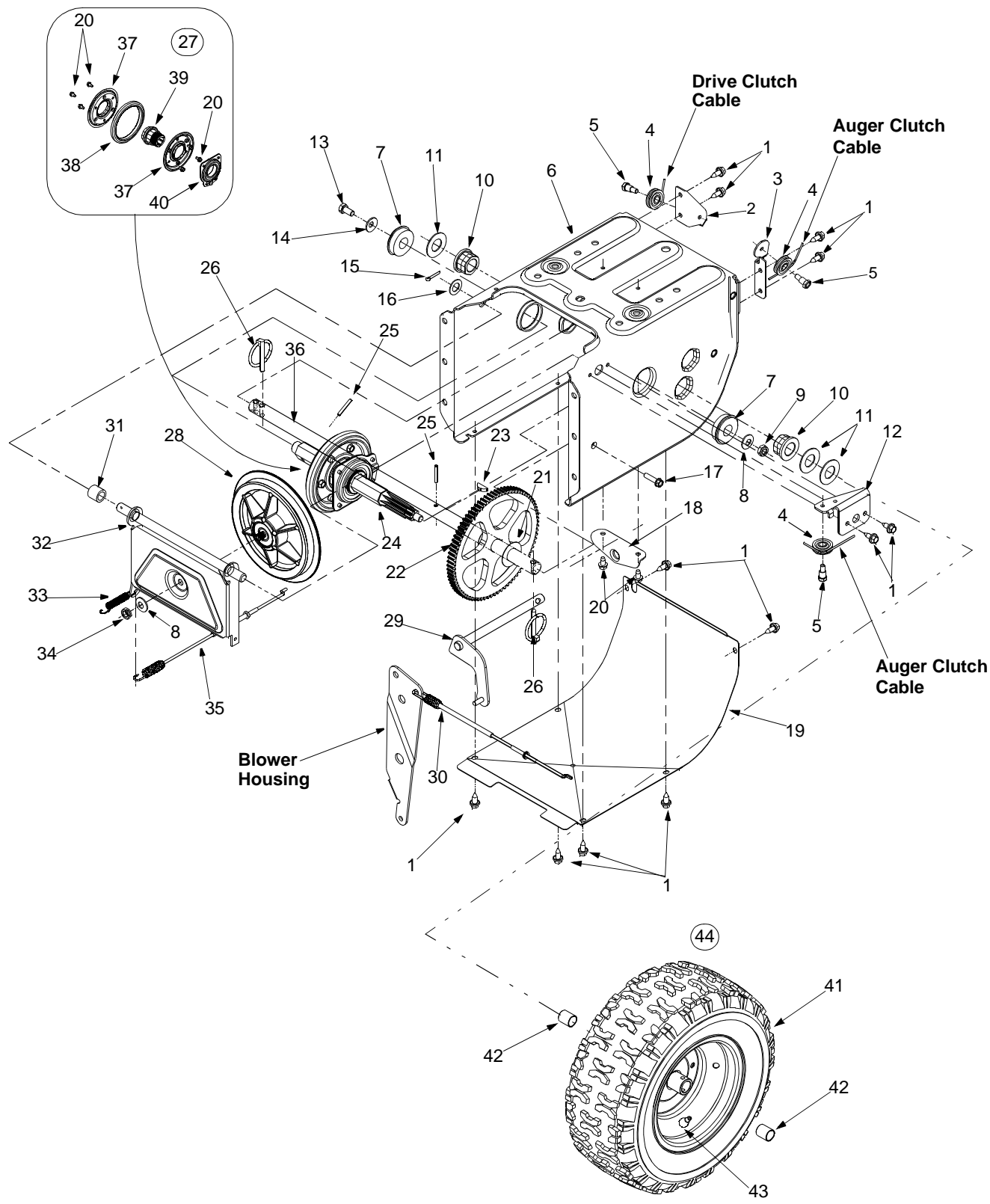
Problem	Cause	Remedy
Engine fails to start	<ol style="list-style-type: none"> 1. Fuel tank empty, or stale fuel. 2. Blocked fuel line. 3. Choke not in ON position 4. Faulty spark plug. 5. Safety key not in ignition switch on engine. 6. Spark plug wire disconnected. 7. Primer button not being used properly. 8. Fuel shut-off valve closed. 	<ol style="list-style-type: none"> 1. Fill tank with clean, fresh gasoline. Fuel becomes stale after thirty days unless a fuel stabilizer is used. 2. Clean the fuel line. 3. Move switch to ON position 4. Clean, adjust gap or replace. 5. Insert the key fully into the switch. 6. Connect spark plug wire. 7. Refer to the engine manual for proper priming instructions. 8. Open fuel shut-off valve.
Engine runs erratic	<ol style="list-style-type: none"> 1. Unit running on CHOKE. 2. Blocked fuel line or stale fuel. 3. Water or dirt in fuel system. 4. Carburetor out of adjustment. 	<ol style="list-style-type: none"> 1. Move choke lever to OFF position. 2. Clean fuel line. Refill with fresh fuel. 3. Drain fuel tank and carburetor. Refill with fresh fuel. 4. Refer to the engine manual packed with your unit or have carburetor adjusted by an authorized engine service dealer.
Loss of power	<ol style="list-style-type: none"> 1. Spark plug wire loose. 2. Gas cap vent hole plugged. 3. Exhaust port plugged. 	<ol style="list-style-type: none"> 1. Connect and tighten spark plug wire. 2. Remove ice and snow from gas cap. Be certain vent hole is clear. 3. Refer to the Maintenance section of the engine manual.
Engine overheats	<ol style="list-style-type: none"> 1. Carburetor not adjusted properly. 	<ol style="list-style-type: none"> 1. Refer to the engine manual or have the carburetor adjusted by an authorized engine service dealer.
Excessive vibration	<ol style="list-style-type: none"> 1. Loose parts or damaged auger. 	<ol style="list-style-type: none"> 1. Stop engine immediately and disconnect spark plug wire. Tighten all bolts and nuts. If vibration continues, have unit serviced by an authorized service dealer.
Unit fails to propel itself	<ol style="list-style-type: none"> 1. Traction control cable in need of adjustment. 2. Drive belt loose or damaged. 	<ol style="list-style-type: none"> 1. Adjust traction control cable. Refer to Making Adjustments Section. 2. Replace drive belt. Refer to the Service.
Unit fails to discharge snow	<ol style="list-style-type: none"> 1. Discharge chute clogged. 2. Foreign object lodged in auger. 3. Auger control cable in need of adjustment. 4. Auger belt loose or damaged. 5. Shear bolt(s) sheared. 	<ol style="list-style-type: none"> 1. Stop engine immediately and disconnect spark plug wire. Clean chute area and auger housing. 2. Stop engine immediately and disconnect spark plug wire. Remove object from auger. 3. Adjust auger control cable. Refer to the Making Adjustments Section. 4. Refer to the Service Section. 5. Replace shear bolt(s).

Models 550 & 750



Ref. No.	Part No.	Part Description
1.	618-0123	RH Housing
2.	618-0418	LH Housing w/Fitting
3.	710-0642	Self Tapping Screw, 1/4-20 x .75
4.	711-1020	Spiral Axle 22" (550)
	711-0908	Spiral Axle 24" (750)
5.	714-0161	Hi-Pro Key, 3/16 x 5/8
6.	715-0143	Spring Spiral Pin, .25 x 1.25
7.	717-0528	Worm Gear, 20-tooth
8.	717-0526	Worm Shaft
9.	718-0186	Thrust Collar
10.	721-0325	Grease Plug
11.	721-0327	Grease Seal
12.	736-0351	Flat Washer, .76 x 1.5 x .030
13.	736-0369	Flat Washer, .508 x 1.0 x .020
14.	736-0445	Flat Washer, .76 x 1.5 x .060
15.	741-0662	Flange Bearing, .75 x 1.0 x .59
16.	741-0663	Flange Bearing, .503 ID x .75 OD
17.	618-0413A	Gear Assembly Complete, 22" (550)
	618-0414A	Gear Assembly Complete, 24" (750)
18.	737-3000	Grease Fitting, 3/16" Drive
—	737-0168	Grease (Two Ounces)

Models 550 & 750



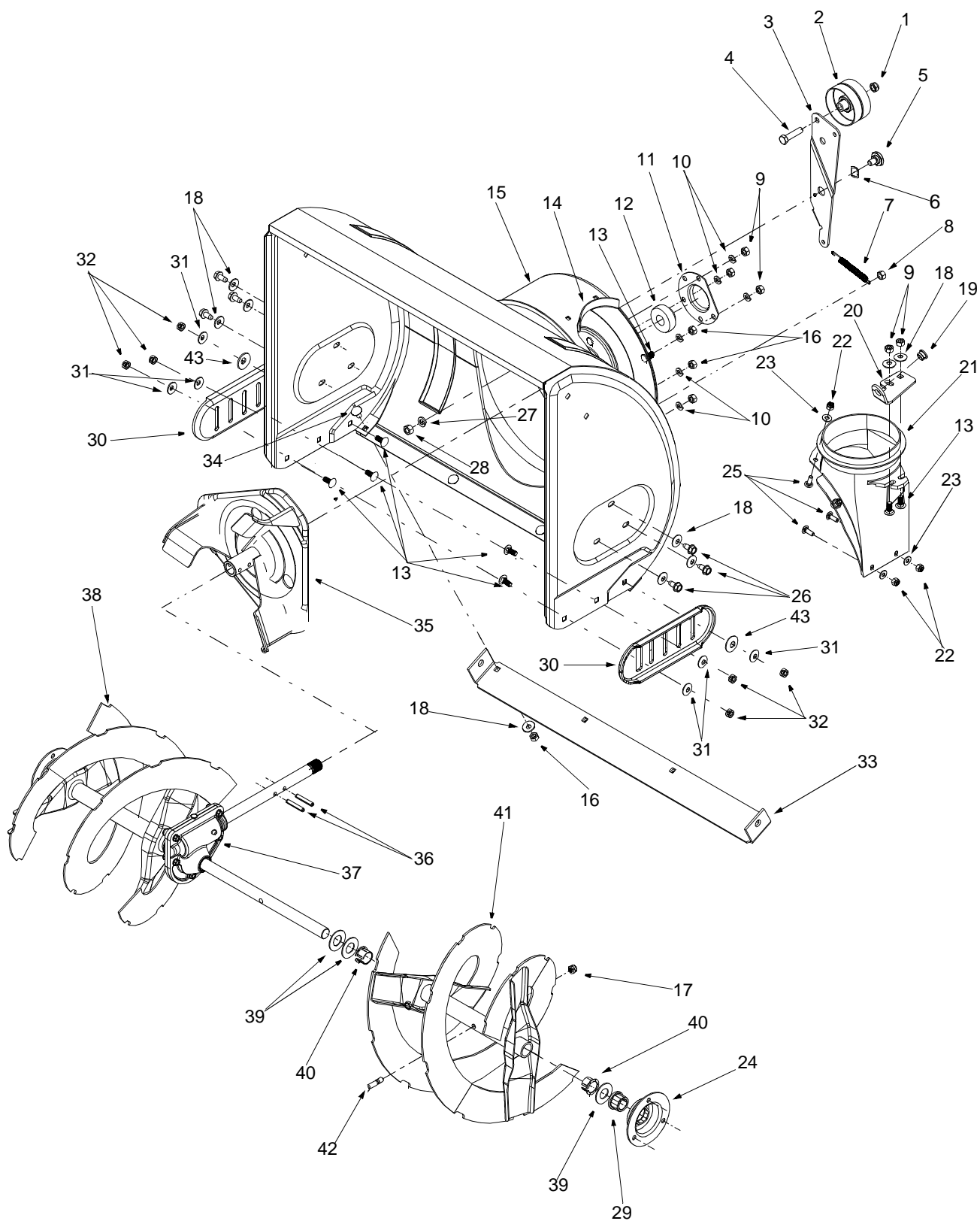
Models 550 & 750

Ref. No.	Part No.	Part Description	Ref. No.	Part No.	Part Description
1.	710-1652	Hex Screw	24.	717-1444	7-Tooth Shaft
2.	784-5688	Drive Cable Guide Bracket	25.	715-0249	Roll Pin
3.	784-5687A	Auger Clutch Cable Bracket	26.	714-0143	Click Pin
4.	756-0625	Roller Cable	27.	684-0042C	Friction Wheel Assembly
5.	738-0924	Hex Screw 1/4-28	28.	656-0012A	Friction Disc Wheel
6.	784-5630A	Frame Assembly	29.	684-0013B	Wheel Shift Rod Assembly
7.	741-0563	Ball Bearing	30.	746-0897	Drive Cable
8.	736-0105	Bell Washer	31.	748-0190	Spacer
9.	712-0116	Lock Jam Nut	32.	684-0021	Friction Wheel Bracket Ass'y
10.	741-0598	Hex Flange Bearing	33.	732-0264	Extension Spring
11.	736-0188	Flat Washer	34.	712-0711	Jam Nut, 3/8-24
12.	784-5689A	Front Support Guide Bracket	35.	746-0898	Drive Cable
13.	710-0538	Lock Hex Screw	36.	738-0869	Axle
14.	736-0242	Bell Washer .340 ID x .872 OD	37.	784-5617A	Friction Plate
15.	714-0474	Cotter Pin	38.	735-0243	Friction Wheel
16.	736-0160	Flat Washer .536 ID x .930 OD	39.	718-0301A	Friction Wheel Hub
17.	710-0809	Hex Washer Scr 1/4-20 x 1.25	40.	618-0063A	Friction Wheel Bearing
18.	784-5590	Frame Shift Bracket	41.	734-1732	Tire Only, 13 x 4 (550)
19.	784-5638	Frame Cover		734-1859	Tire Only, 15 x 5 (750)
20.	710-0599	Hex Washer Screw 1/4-20	42.	741-0401	Sleeve Bearing
21.	736-0351	Flat Washer .760 ID x .50 OD	43.	734-0255	Air Valve
22.	717-1445	Gear	44.	634-0114	Wheel Assembly (550)
23.	714-0126	Key		634-0140	Wheel Assembly (750)

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part, numbered 700-xxxx, is painted Oyster Gray, the part number to order would be 700-xxxx-0662.

Oyster Gray: 0662
Powder Black: 0637
Red Metallic: 0650

Models 550 & 750



Models 550 & 750

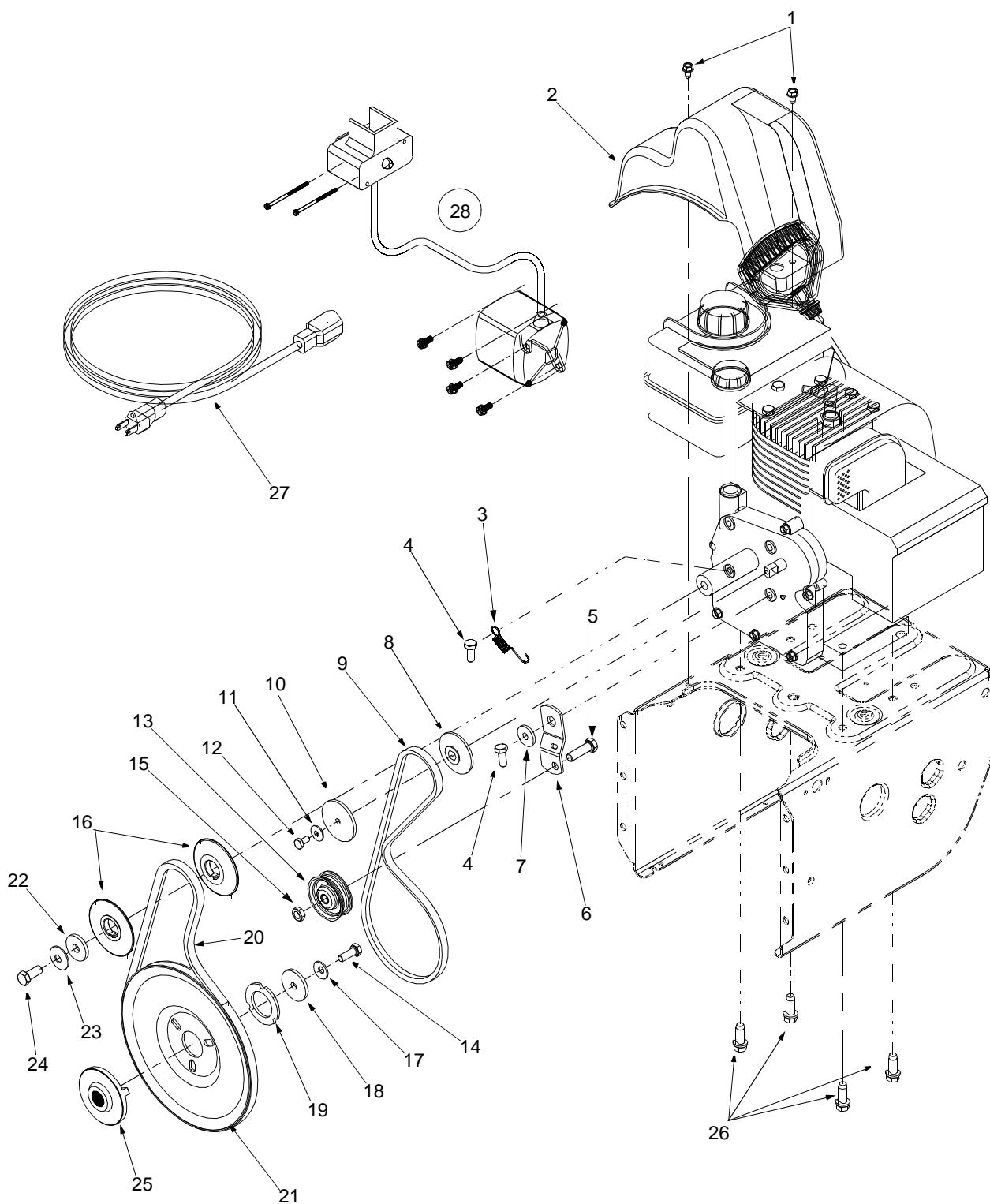
Ref. No.	Part No.	Part Description	Ref. No.	Part No.	Part Description
1.	712-0116	Lock Jam Nut 3/8-24	30.	784-5038B	Skid Shoe
2.	756-0178	Flat Idler	31.	736-0242	Bell Washer
3.	784-5632A	Auger Idler Arm	32.	712-3010	Hex Nut 5/16-18
4.	710-0459A	Hex Cap Screw 3/8-24 x 1.50	33.	784-5576	21.66" Shave Plate (550)
5.	738-0281	Shoulder Screw		784-5581A	23.66" Shave Plate (750)
6.	736-0167	Flat Washer .656 ID x 1.25 OD	34.	710-0260	Carriage Bolt 5/16-18 x .62
7.	732-0611	Extension Spring	35.	684-0065	Impeller Assembly
8.	712-3068	Hex Nut 5/16-18	36.	715-0114	Pin
9.	712-3010	Hex Nut 5/16-18	37.	618-0413	22" Gear Assembly (550)
10.	736-0119	Lock Washer 5/16		618-0414	24" Gear Assembly (750)
11.	05931A	Housing	38.	605-5252A	22" Spiral RH (550)
12.	741-0309	Ball Bearing		605-5188A	24" Spiral RH (750)
13.	710-0451	Carriage Bolt 5/16-18 x .75	39.	736-0188	Flat Washer
14.	705-5226	Chute Reinforcement	40.	741-0493A	Flange Bushing
15.	684-0052B	22" Housing Ass'y (550)	41.	605-5253A	22" Spiral LH (550)
	684-0039C	24" Housing Ass'y (750)		605-5189A	24" Spiral LH (750)
16.	712-3010	Hex Nut 5/16-18	42.	710-0890A	Shear Bolt 5/16-18 x 1.5
17.	712-0429	Lock Nut 5/16-18	43.	736-0231	Flat Washer, .344 x 1.12 x .87
18.	736-0242	Bell Washer		777D04518	Label: Handle Panel 6F/2R
19.	741-0475	Bushing		777D04524	Label: Side Housing White
20.	784-5647	Chute Crank Bracket		777D04525	Label: Top Housing SB 550
21.	731-1379B	Chute Adapter		777D04526	Label: Top Housing SB 750
22.	712-0324	Hex Lock Nut 1/4-20		777D04534	Label: Engine 5.5 HP
23.	736-0463	Flat Washer		777D04535	Label: Engine 7 HP
24.	784-5618	Bearing Housing		777I20327	Label: Click Pin
25.	710-0703	Carriage Screw 1/4-20 x .75		777I20818	Label: Panel Left
26.	710-0604	Hex Washer Screw 5/16-18		777I20819	Label: Panel Right
27.	736-0169	Lock Washer 3/8		777S30511	Label: Chute Danger
28.	712-0798	Hex Nut 3/8-16		777S30514	Label: Housing Danger
29.	741-0245	Hex Flange Bearing			

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part, numbered 700-xxxx, is painted Oyster Gray, the part number to order would be 700-xxxx-0662.

Oyster Gray: 0662

Powder Black: 0637

Models 550 & 750



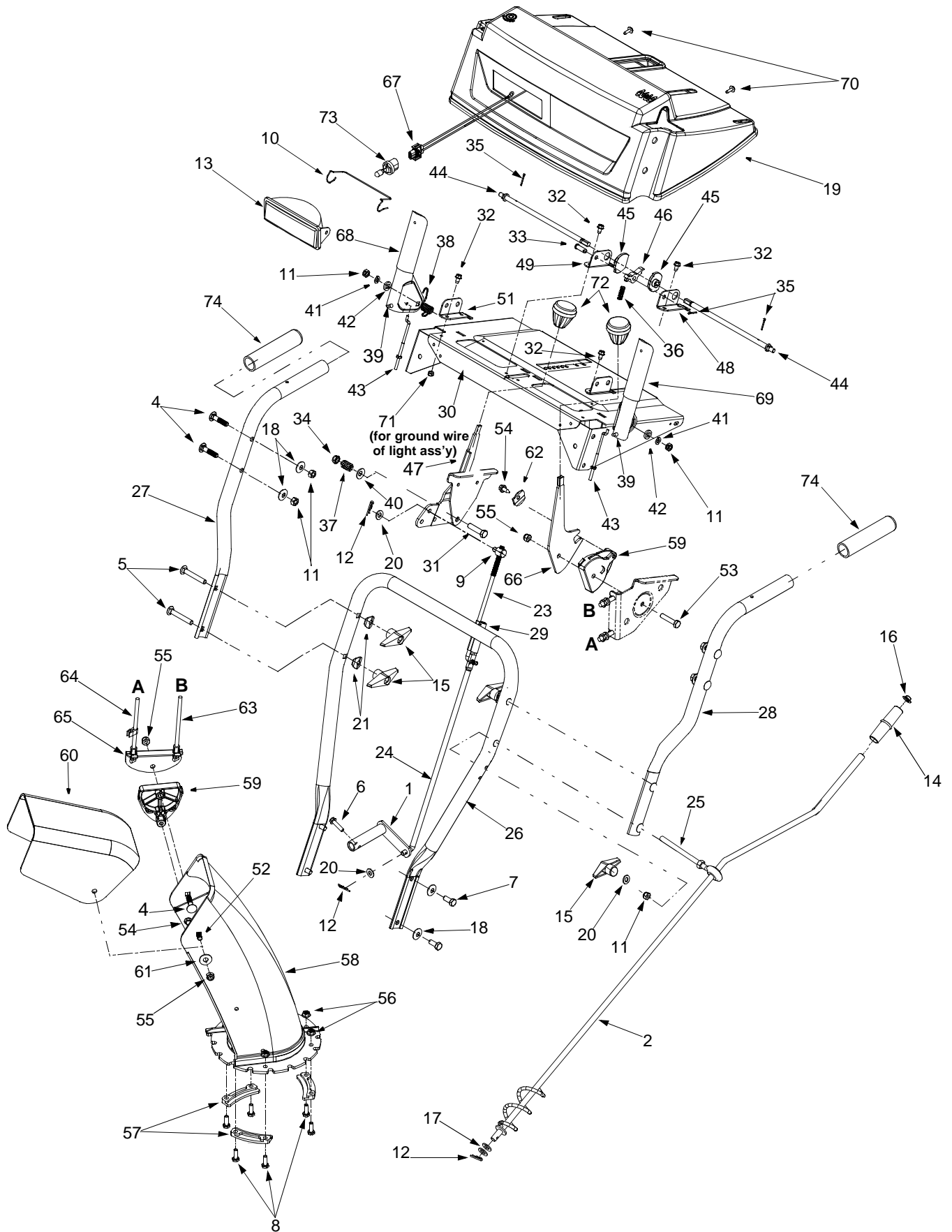
Models 550 & 750

Ref. No.	Part No.	Part Description
1.	710-1652	Hex Washer Screw 1/4-20 x.625
2.	731-1324	Belt Cover
3.	732-0339	Extension Spring
4.	710-0627	Hex Screw 5/16-24 x .75
5.	710-3005	Hex Cap Screw 3/8-16 x 1.25
6.	05896A	Drive Clutch Bracket
7.	748-0234	Shoulder Spacer
8.	756-0985	Pulley Half
9.	754-0343	V-Belt
10.	756-0984	Pulley Half
11.	736-0270	Bell Washer
12.	710-0230	Hex Cap Screw 1/4-28 x .50
13.	756-0313	Flat Idler
14.	710-1245	Lock Cap Screw 5/16-24
15.	712-0181	Lock Jam Nut 3/8-16
16.	756-0569	Pulley Half
17.	736-0242	Bell Washer
18.	736-0505	Flat Washer
19.	736-0507	Washer
20.	754-0430A	Belt
21.	756-0967	Auger Pulley
22.	736-0247	Flat Washer
23.	736-0331	Bell Washer
24.	710-0696	Hex Cap Screw 3/8-24
25.	748-0360	Pulley
26.	710-0654A	Hex Washer Screw 3/8-16 x 1.0
27.	629-0071	Extension Cord
28.	OEM-390-987	Electric Start Kit (Includes Ref. 27)

IMPORTANT: For a proper working machine, use Factory Approved Parts.

V-BELTS are specially designed to engage and disengage safely. A substitute (non OEM) V-Belt can be dangerous by not disengaging completely

Models 550 & 750



Model 550 & 750

Ref. No.	Part No.	Part Description	Ref. No.	Part No.	Part Description
1.	684-0008A	Shift Arm Assembly	38.	732-0746	Torsion Spring, .44 x .8
2.	705-5204A	Chute Crank Ass'y	39.	735-0199A	Rubber Bumper
4.	710-0262	Carriage Bolt, 5/16-18 x 1.5	40.	736-0105	Bell Washer, .401 x .87 x .063
5.	710-0449	Carriage Bolt, 5/16-18 x 2.25	41.	736-0119	Lock Washer, 5/16
6.	710-0788	Self Tapping Screw, 1/4-20 x 1	42.	736-0509	Special Washer, .35 x .72 x .13
7.	710-3008	Hex Cap Screw, 5/16-18 x .75	43.	746-0778	Cable "Z" Fitting
8.	710-3015	Hex Cap Screw, 1/4-20 x .75	44.	747-0877	Cam Rod
9.	711-0677	Ferrule, 5/16-18 x .312	45.	748-0362	Cam Handle Lock
10.	747-1136	Headlamp Retainer	46.	748-0363	Handle Lock Pawl
11.	712-3010	Hex Nut, 5/16-18	47.	784-5619A	Shift Handle
12.	714-0104	Internal Cotter Pin	48.	784-5679	LH Handle Support Bracket
13.	725-1672	Lens Assembly / Lamp Housing	49.	784-5680	RH Handle Support Bracket
14.	720-0201A	Chute Crank Knob	50.	784-5681	LH Handle Support Bracket
15.	720-0284	Wing Knob, 5/16-18	51.	784-5682	RH Handle Support Bracket
16.	726-0100	Push Cap, 3/8	52.	710-0451	Carriage Bolt, 5/16-18 x .75
17.	736-0185	Flat Washer, .375 x .738 x .063	53.	710-0805	Hex Cap Screw, 5/16-18 x 1.5
18.	736-0242	Bell Washer, .34 x .872	54.	710-0896	Screw, 1/4-14 x .625
19.	731-2275	Handle Panel	55.	712-0429	Hex Lock Nut, 5/16-18
20.	736-0275	Flat Washer, .344 x .688 x .065	56.	712-3027	Hex Flange Lock Nut, 1/4-20
21.	736-0451	Saddle Washer, .32 x .93	57.	731-0851A	Lower Chute Flange Keeper
22.	741-0475	Plastic Bushing	58.	731-1300A	Lower Chute
23.	747-0620A	Upper Shift Rod	59.	731-1313C	Chute Tilt Cable Guide
24.	747-0621	Lower Shift Rod	60.	731-1320	Upper Chute
25.	747-0697	Eyebolt	61.	736-0159	Washer, 5/16
	735-0234	Eyebolt Grommet (Not Shown)	62.	736-0506	Special Washer, .28 x 1.2 x .06
26.	749-0951	Lower Handle	63.	746-0896	Chute Deflector Control Cable
27.	749-0952	RH Handle (Upper)	64.	746-0901	Chute Deflector Cable w/ Clip
28.	749-0953	LH Handle (Upper)	65.	784-5594	Cable Bracket
29.	750-0963	Shift Rod Connector	66.	784-5604	Chute Tilt Handle
30.	684-0102	Handle Panel Ass'y With Tilt	67.	629-0059	Halogen Light Harness
31.	710-0459A	Hex Cap Screw, 3/8-24 x 1.5	68.	684-0036	RH Engagement Handle Ass'y
32.	710-0599	Self Tapping Screw, 1/4-20 x .5	69.	684-0059	LH Engagement Handle Ass'y
33.	711-0653	Clevis Pin	70.	710-1003	Special Screw, #10-16 x .625
34.	712-0116	Jam Nut, 3/8-24	71.	712-0271	Hex Sems Nut, 1/4-20
35.	714-0507	Cotter Pin, 3/32 x .75	72.	720-0232	Plastic Knob
36.	732-0145	Compression Spring, .36 x 1.0	73.	725-1658	Halogen Lamp, 12-volt, 27 Watt
37.	732-0193	Comp. Spring, .39 x .6 x .88	74.	720-0274	Handle Grip

MANUFACTURER'S LIMITED WARRANTY FOR:



The limited warranty set forth below is given by White Outdoor Products Co. with respect to new merchandise purchased and used in the United States, its possessions and territories.

White Outdoor Products Co. warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster. Damage resulting from the installation or use of any accessory or attachment not approved by White Outdoor Products Co. for use with the product(s) covered by this manual will void your warranty as to any resulting damages.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear part or component failures will be covered on the product for a period of 90 days regardless of cause. After 90 days, but within the two year period, normal wear part failures will be covered ONLY IF caused by defects in material or workmanship of OTHER component parts. Normal wear parts and components include, but are not limited to, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates and tires. Batteries are covered by a 90-day limited replacement warranty.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE THROUGH YOUR LOCAL WHITE OUTDOOR DEALER. To locate the dealer in your area, please check for a listing in the Yellow Pages or contact the Customer Dealer Referral Line of White Outdoor Co. by calling 1-330-225-8883 or writing to P.O. Box 361131, Cleveland, Ohio 44136-0019.

This limited warranty does not provide coverage in the following cases:

- a. The engine or component parts thereof. These items carry a separate manufacturer's warranty. Please refer to the applicable manufacturer's warranty on these items.
- b. Routine maintenance items such as lubricants, filters, blade sharpening and tune-ups, or adjustments such as brake adjustments, clutch adjustments or deck adjustments; and normal deterioration of the exterior finish due to use or exposure.

c. Log splitter pumps, valves and cylinders have a separate one year warranty.

d. White Outdoor Co. does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through White Outdoor Co. authorized channels of export distribution.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product shall bind White Outdoor Co. During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sales. White Outdoor Co. shall not be liable for incidental or consequential loss or damages including, without limitation, expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser, original lessee or the person for whom it was purchased as a gift.

How State Law Relates to this Warranty: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.